Formolene® 6620A

Tuesday, November 5, 2019

Formosa Plastics Corporation, U.S.A. - Polypropylene Impact Copolymer

General Information

Product Description

Formolene® 6620A is a copolymer of polypropylene designed and formulated for injection molding applications including pails, crates and furniture. It contains a unique combination of stabilizers for good processing and long term, end use performance. It has an excellent balance of stiffness and impact strength necessary for demanding applications.

Formolene® 6620A meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

This material is free of animal-derived content.

General			
Material Status	• Commercial: Active		
Availability	• North America		
Additive	• Unspecified Stabilizer		
Features	• Food Contact Acceptable • Good Impact Resistance	• Good Processability • Good Stiffness	• Impact Copolymer • No Animal Derived Components
Uses	• Containers	• Furniture	• Pails
Agency Ratings	• EC 1907/2006 (REACH)	• FDA 21 CFR 177.1520	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (230°C/2.16 kg)	20	g/10 min	ASTM D1238
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength [2] (Yield, Injection Molded)	3050	psi	ASTM D638
Tensile Elongation [2] (Yield, Injection Molded)	7.5	%	ASTM D638
Flexural Modulus - 1% Secant [3] (Injection Molded)	140000	psi	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact			ASTM D256A
-22°F, Injection Molded	0.81	ft·lb/in	
0°F, Injection Molded	1.1	ft·lb/in	
73°F, Injection Molded	10	ft·lb/in	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale, Injection Molded)	95		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi, Unannealed, Injection Molded	187	°F	

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 2.0 in/min

[3] 0.051 in/min